



**UNITED  
TECHNOLOGIES  
CARRIER**

Commercial Division  
Carrier Corporation

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**SERVICE BULLETIN**

SUBJECT: 19EA, FA MOTOR COOLING REFRIGERANT  
STRAINER AND FILTER MAINTENANCE

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**PURPOSE:** Advise of the maintenance procedures required on refrigerant strainers and filters.

**MACHINES  
AFFECTED:**

- All 19EA's and 19FA's.
- 19EA's built prior to 10/75 (approximately machine serial number 24177 and lower have strainers.)
- 19FA's built prior to 4/76 have strainers (s/n 24541 and lower).
- Later machines have filters.

**PROCEDURE:**

Machines with strainer assembly KH12FN130 -

Replace the strainer basket each year. The replacement strainer basket and gasket package part number is 19EA660019.

Machines with the Cuno filter assembly KH33QA180

Replace the filter cartridges (2 req.) Part No. 17840-001 each year, earlier if required. Note: If an extra felt washer is needed to provide a snug fit of the cartridges in the housing, PLACE THE FELT BETWEEN THE TWO CARTRIDGES.